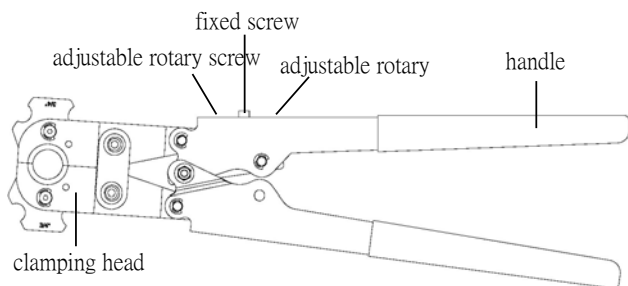


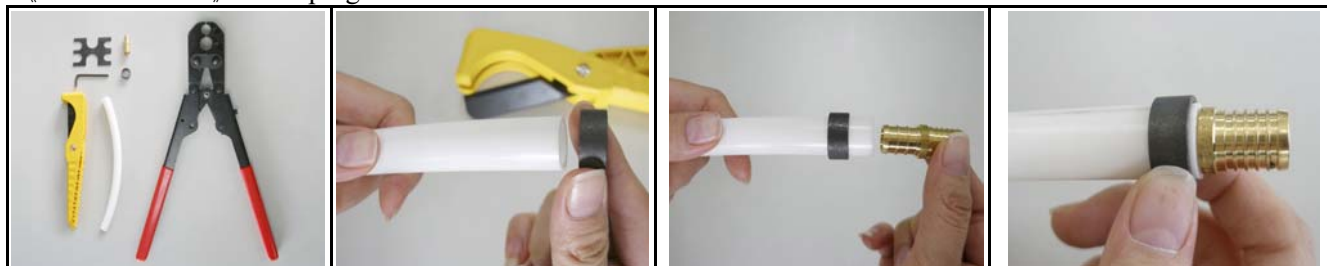
PEX CRIMPING TOOL

《PARTS》



DESC.	PEX CRIMPING TOOL(3/8" & 1/2" & 3/4")		
INCL.	PEX CRIMPING TOOL; GO&NOGO GAUGE, HEXAGON ADJUSTING WRENCH		
PRODUCTION DIMENSION	590*118*41MM	WEIGHT	2500g
TEMPERATURE	0~82°C OR 48°~180°F		
APPLIED IN	WATER/HEATING SYSTEM		
REMARKS	RECOMMEND NOT TO USE IN GAS SYSTEM		
STANDARD	ACCORDING TO ASTM F1807 STANDARD		

《INSTRUTION》 -Clamping



1. Choose correct size of PEX/PB pipe, copper collar, and connector.
Note: connector teeth must use parallel, instead of helical teeth.
2. Put the copper collar into PEX/PB pipe.
Note: Trimming pipe edge is necessary.
3. When place connector into PEX/PB pipe.
4. Place copper collar through pipe with 2-3mm from pipe edge.



5. Hold the assembly PEX pipe and open the crimping tool's handle with another hand.
6. Before clamping the pipe, make sure copper collar is in center of tool as shown above.
7. Close the handle to force PEX & connector.
8. After clamping, use gage to check, "GO" means okay, "NO GO" means NOT okay. If pipe won't fit the gap, it need to adjust crimping tool.

《INSTRUTION》 -Adjust Loose/Tight



1. Open crimping tool about 275mm (11")
2. Use hexagon wrench to loose the fixed screw
3. Loose/tight adjustable rotary screw, constrain locking upper adjustable rotary screw.
4. Make sure additional clump strength at operation handle after adjustment then go over again. If still not fit the gage then adjust screw again.